



# CRAFTSTONE®



Cert No.: 022-022  
Eco-Friendly Building Material

## TECHNICAL DATA & SPECIFICATION FOR CRAFTSTONE®'S ARTIFICIAL STONE VENEER

Material Composition : Bayferrox® Iron Oxide Pigments, Portland Cement, Sand, Light Weight Aggregate (Pumice stone) & White Cement

Product Type: **Country LedgeStone CSI-031 to CSI-035**

Unit Weight : 36kg/m<sup>2</sup>

Size : L420mm xW120mmx25~35mm(Thick)

Open Porosity : < 35.0%

Water Absorption : < 13%

Compressive Strength\* : > 12.0 N/mm<sup>2</sup>

Flexural Strength\* : > 5.0 N/mm<sup>2</sup>

\* Test References to NBN EN 1926 (1999), NBN EN 12372 (1999).

Frost Resistance<sup>+</sup> : 25 cycles of free-thaw, comprising 10 cycles at -15°C and 15 cycles at -5°C. At the end of each cycle, samples are thawed under water at +15°C.  
- No visual alterations on all samples.

+ Test References to NBN B27-009 – 1983.

### **CraftStone® 25-Year Limited Warranty**

CraftStone® products carry a 25-year limited warranty from date of purchase when used on structures that conform to local building codes and installed according to the manufacturer's instructions.

Warranty is limited to replacement of defective materials only. This warranty is limited to the original purchaser and is non-transferable.

This warranty does not cover damages resulting from:

- ❖ Building settlement, wall movement, force contact;
- ❖ Contact with chemicals or paint;
- ❖ Discolouration due to airborne contamination; and
- ❖ Staining or oxidation.

This warranty only covers manufacturing defects in CraftStone® manufactured stone products. CraftStone® International will not be responsible for any labour costs incurred in the removal and replacement of defective stones.

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